

IN THE CLAIMS:

---

1. (Currently Amended) A method of forming a composite dielectric on a semiconductor substrate, the method comprising:

forming a low k dielectric layer having an exposed surface on the substrate;

treating the exposed surface of the dielectric layer with phosphine and/or a phosphine plasma; and

forming a cap layer directly on the treated surface of the dielectric layer, wherein the cap layer is a dielectric and formed in-situ after treating the exposed surface of the dielectric layer.

2. (Original) The method of claim 1, comprising forming the dielectric by spin-on-glass techniques.

3. (Original) The method of claim 1, comprising introducing the substrate to a plasma enhanced chemical vapor deposition (PECVD) chamber having a phosphine source to treat the exposed surface of the dielectric layer.

4. (Original) The method of claim 3, comprising introducing phosphine together with a carrier gas to the PECVD chamber as the phosphine source.

5. (Currently Amended) The method of claim 3, ~~comprising forming the cap layer by PECVD without removing the substrate from the chamber~~ wherein the cap layer is selected from the group consisting of silicon nitride, silicon oxynitride, silicon carbide and composites thereof.

6. (Original) The method of claim 1, comprising patterning a photoresist on the cap layer and etching through the cap and dielectric layers to expose side surfaces of the cap and dielectric layers.

7. (Original) The method of claim 6, comprising subjecting the exposed side surfaces of the cap and dielectric layers to a phosphine plasma.

8. (Original) The method of claim 1, comprising forming the dielectric layer from a silsesquioxane dielectric material or derivative thereof.

9. (Canceled)

10. (Currently Amended) The method of claim 9-6, comprising removing the photoresist layer; and forming a conformal barrier layer on the dielectric layer including the phosphine plasma treated side surfaces thereof.

11. (Original) The method of claim 10, comprising forming a conductive layer comprising copper on the conformal barrier layer and within the etched dielectric layer.

*a<sup>2</sup>  
Incl.*

12. (Original) The method of claim 11, comprising polishing the conductive layer to the barrier layer to form a conductive trench or plug within the dielectric layer.

13. (Original) The method according to claim 12, comprising forming a cap layer over the conductive layer and barrier layer.

14. (Currently Amended) The method according to claim 9-1, wherein the dielectric layer comprises a porous silicon oxide.

15. (Original) The method of claim 14, comprising depositing the silicon oxide at a thickness of about 0.3 microns to about 1 micron.

16. (Withdrawn)

17. (Withdrawn)